

Date: Monday, 15/06/2009 1:21:10 PM
User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: UTILITY KIT W/O ROTOR BRAKE, IVORY
Job Number	: 48585		
Estimate Number	: 13689		
P.O. Number	:	Part Number	: D206781111KIV
This Issue	: 15/06/2009 S.O. No. :	Drawing Number	: IIN-D407-781
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : THERMOFORMING	Drawing Revision	: C
Previous Run	:	Material	:
Written By	:	Due Date	: 15/06/2009 Qty: 1 Um: Each
Checked & Approved By	: <u>MF 09.06-15</u>		
Comment	: Est. Rev. A 08/12/08 New Issue DL Est. Rev. B 09/04/15 Dwg. Update DL verified by:EC Est Rev C Add Colour Code 09/06/02 DL Est Rev:D 09-06-10 rev.C per IIN DD verified by:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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HJ for JLD 09/06/15



Comment: DOCUMENT CONTROL
Photocopy bluefile & type labels per PPP D206-781-111KIV CHG001

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Pick Packing Kit

3.0	D206781141KIV	Crew Cabin Overhead w/o Rotor Brake-Ivor
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Crew Cabin Overhead w/o Rotor Brake
Batch: 47332

4.0	D206781151KIV	Vertical Tunnel-Ivory
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Vertical Tunnel
Batch: 47304

5.0	D206781161KIV	Rear Overhead-Ivory
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Rear Overhead
Batch: 47312

9/6/10

Date: Monday, 15/06/2009 1:21:11 PM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: UTILITY KIT W/O ROTOR BRAKE, IVORY

Job Number: 48585

Part Number: D206781111KIV

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D206781171KIV

Hat Bin-Ivory



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Hat Bin

Batch: 4733 48584

7.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-781-111KIV

Location: _____

PPP Rev: _____

DRAFT

09/06/16 (1)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/06/16 (1)

Job Completion



mf
09-06-16

Date: Monday, 15/06/2009 2:52:00 PM
User: Melanie Fauteux

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D2575 CAPS
Job Number : 48586	
Estimate Number : 10804	
P.O. Number :	Part Number : SCRAP20
This Issue : 15/06/2009 S.O. No. :	Drawing Number : NCR09-073
Prsht Rev. : NC	Project Number :
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 00015	Material :
Written By : <u>MF 09-06-15</u>	Due Date : 22/06/2009 Qty: 1 Um: Each
Checked & Approved By : <u>MF 09-06-15</u>	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Pull the D2575 caps from stock:

Qty: 8 B 7724

Qty: 3 B 5056

Qty: 61 B 6215

Qty: B

Qty: B

Scrap and destroy the above items.

EP 09/06/16

2.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

SB 09/06/16

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

MF 09-06-16

Make an adjustment to inventory, and remove the above items from quarantine, and declare them as scrap.

4.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

09/06/17 MF

Job Completion



MF 09-06-16